

PROVIDING THE SOUTHWEST WITH QUALITY PNEUMATIC CONVEYING & MATERIAL HANDLING SERVICES FOR INDUSTRY!



#### **Contents**

#### **Blower Packages**

Table Top Pressure Blower Packages
Table Top Vacuum Blower Packages
Skid Mounted Pressure Blower Packages
Skid Mounted Vacuum Blower Packages

#### **Bag Type Filters**

Silo Bin Vent Filters
Vacuum Filter Receivers
Vented Inlet Hoppers
Vacuum Powder Filter Receiver

#### Miscellaneous Equipment - Stainless Steel and Carbon Steel

Storage Bins - Liquid and Solids
Bulk Bag Unloaders
Slurry Tanks
Scale Hoppers
Cyclone Separators
Vacuum Receiving Chamber
Inline Air Coolers
Convey Line Expansion Joints

#### **Conveying Accessories**

Blow-thru Adapters
Vacuum Take-Away Boxes
Transitions

#### Valves

Maintenance Gate Valves
Butterfly Valves
Diverter Valves
Vacuum Breaker Valve Assemblies
Vacuum Sequence Valve

#### **Piping and Tubing**

Piping and Tubing Sizes
Piping and Tubing Elbows
Tees and Mitered Elbows
Piping and Tubing Laterals
Piping and Tubing Flanged Stubs

## **Blower Packages**

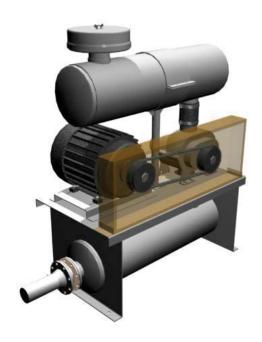


Table Top Pressure Blower Packages



Table Top Vacuum Blower Packages

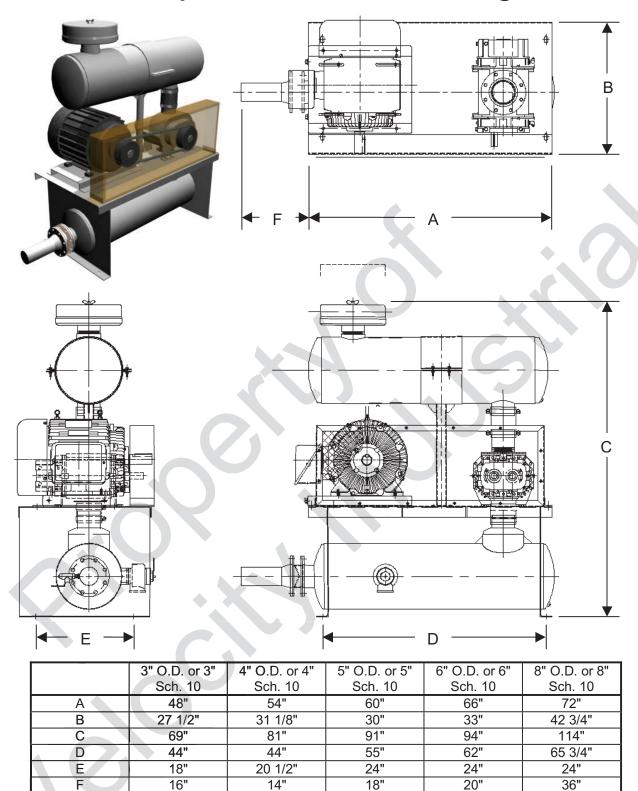


Skid Mounted Pressure Blower Packages

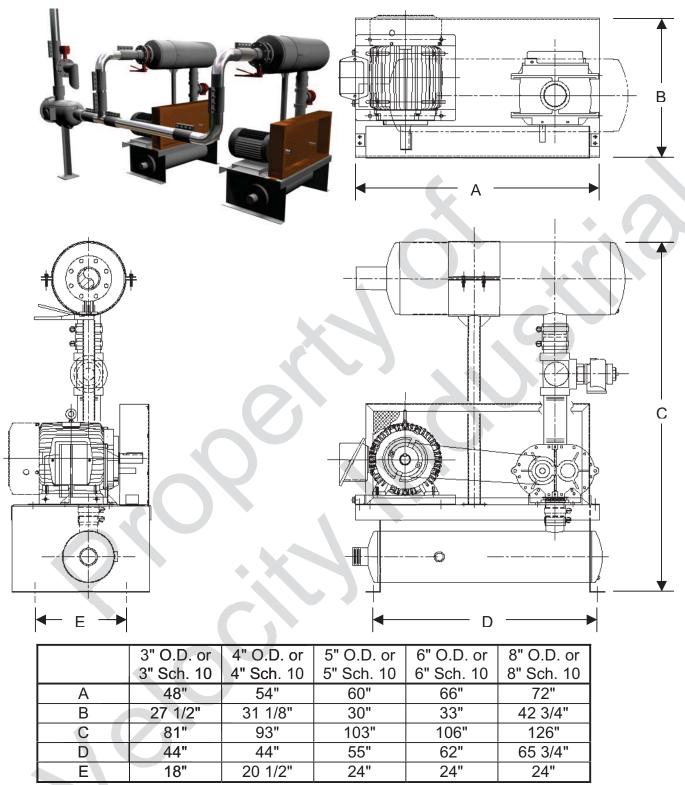


Skid Mounted Vacuum Blower Packages

## **Table Top Pressure Blower Packages**



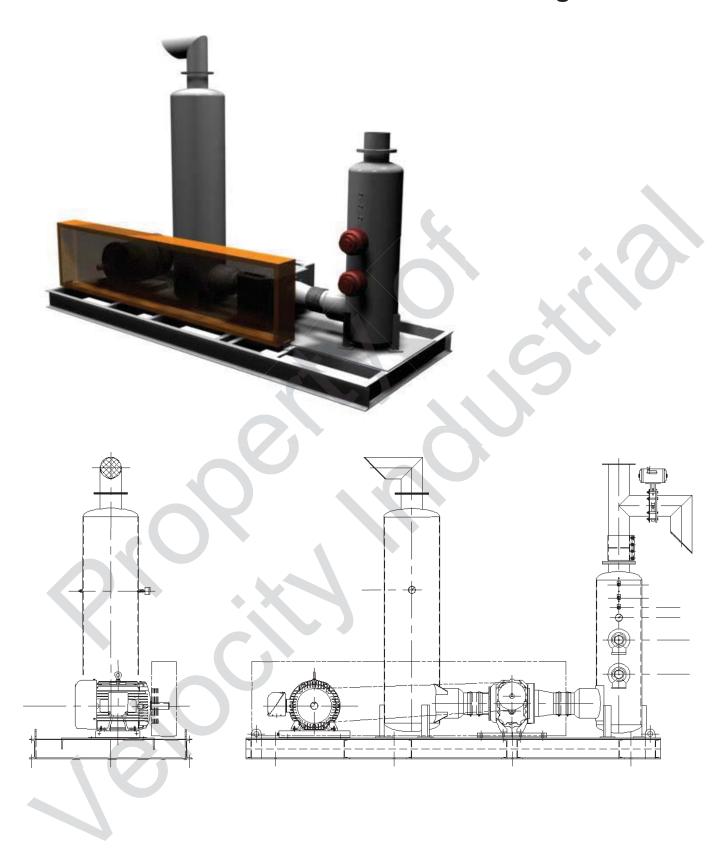
### **Table Top Vacuum Blower Packages**



# **Skid Mounted Pressure Blower Packages**



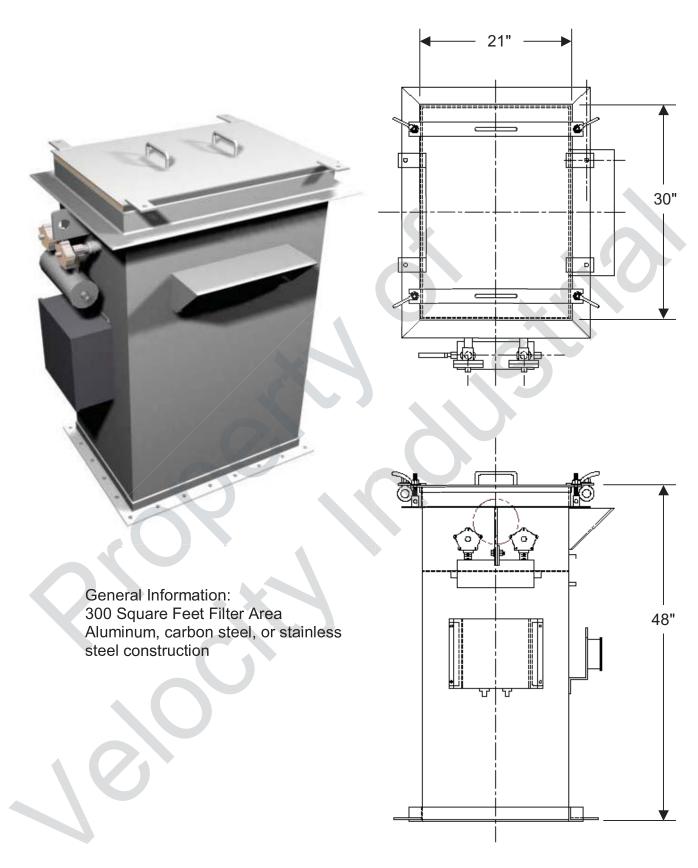
# **Skid Mounted Vacuum Blower Packages**



# **Bag Type Filters**



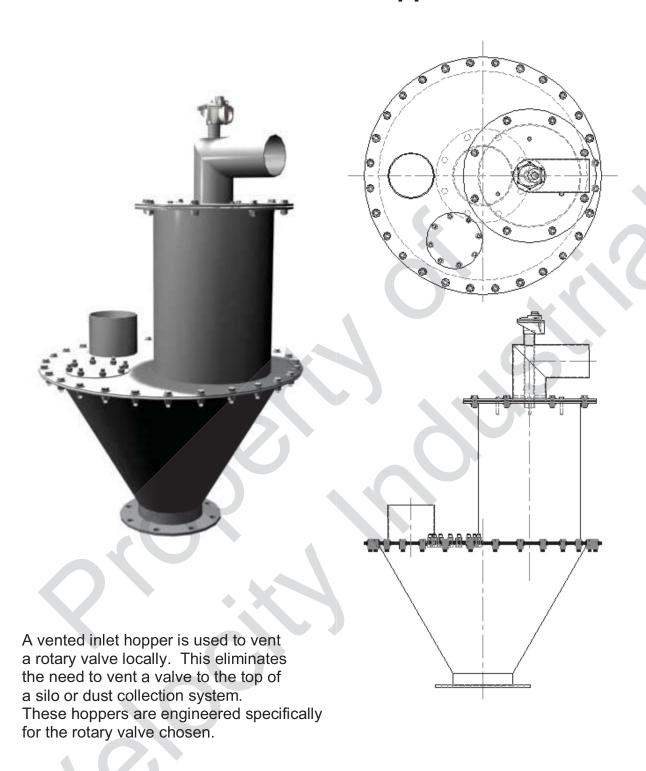
### **Silo Bin Vent Filters**



### **Vacuum Filter Receivers**



## **Vented Inlet Hoppers**



# **Miscellaneous Equipment**







Slurry Tanks



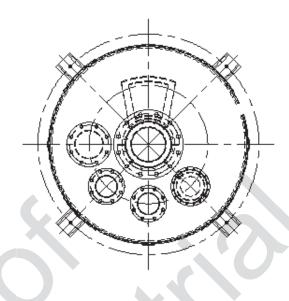
**Scale Hoppers** 

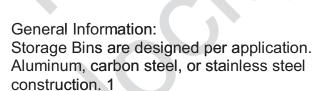


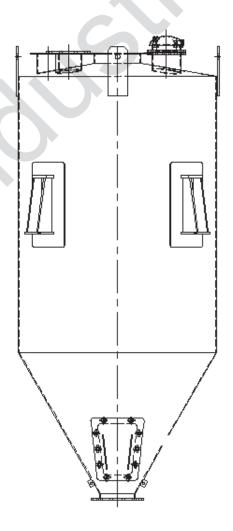
**Scale Hoppers** 

# **Storage Bins**

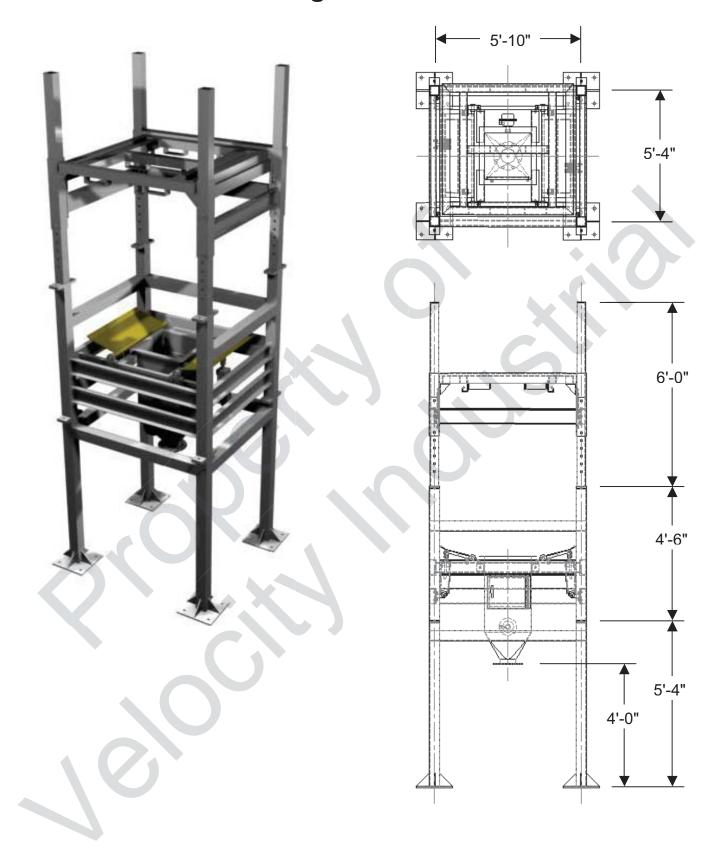








# **Bulk Bag Unloaders**

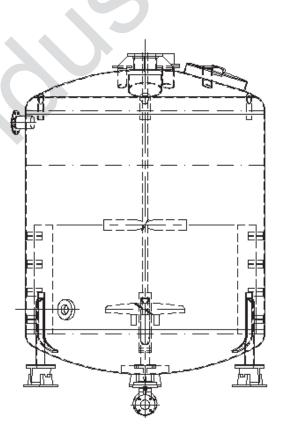


# **Slurry Tanks**



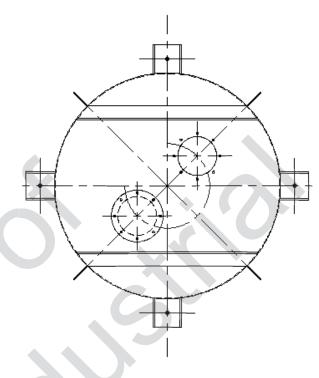


Tanks are engineered and designed per application. Aluminum, carbon steel, or stainless steel construction.

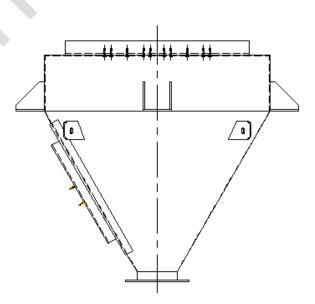


## **Scale Hoppers**

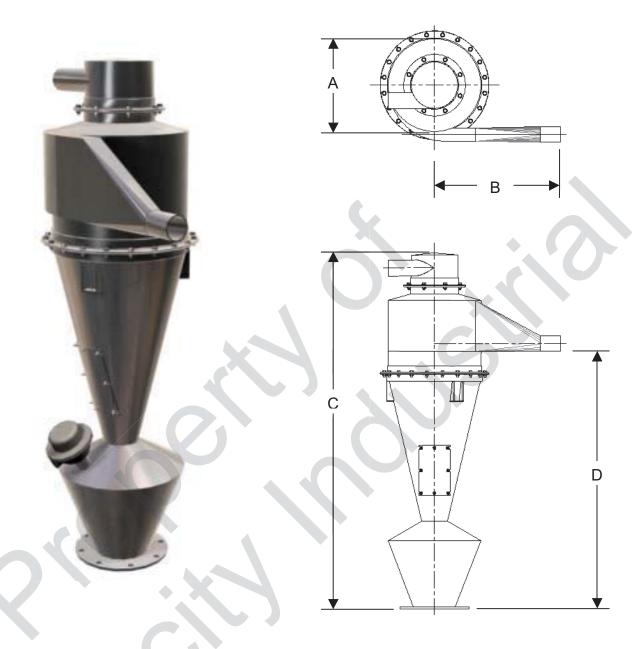




General Information:
All scale hoppers are engineered and designed per application.
Aluminum, carbon steel, or stainless steel construction.

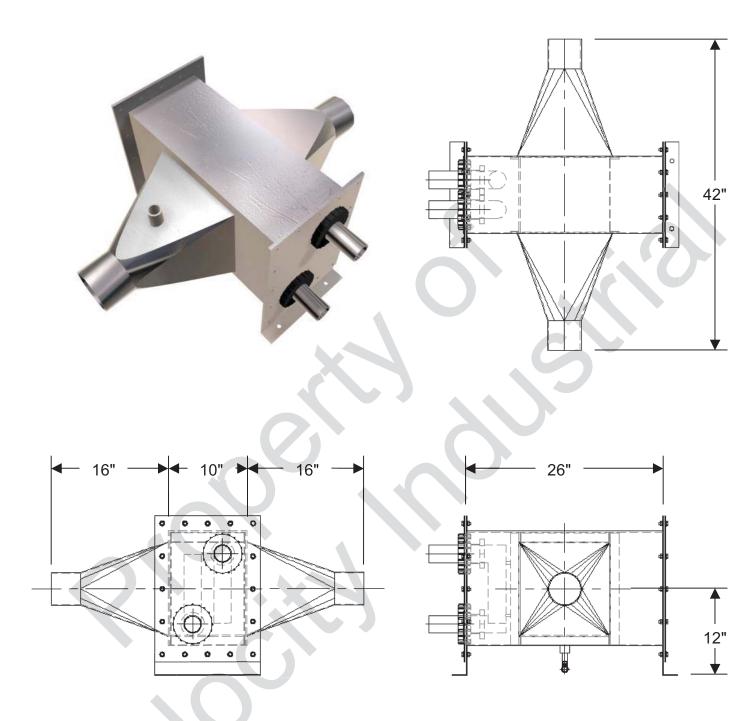


# **Cyclone Separators**



	500 CFM	900 CFM	1500 CFM	2000 CFM	2500 CFM
Α	18"	24"	30"	36"	42"
В	24"	28"	34"	37"	39"
C	56"	72"	90"	102"	120"
D	34"	48"	62"	72"	88"

## **Inline Air Coolers**

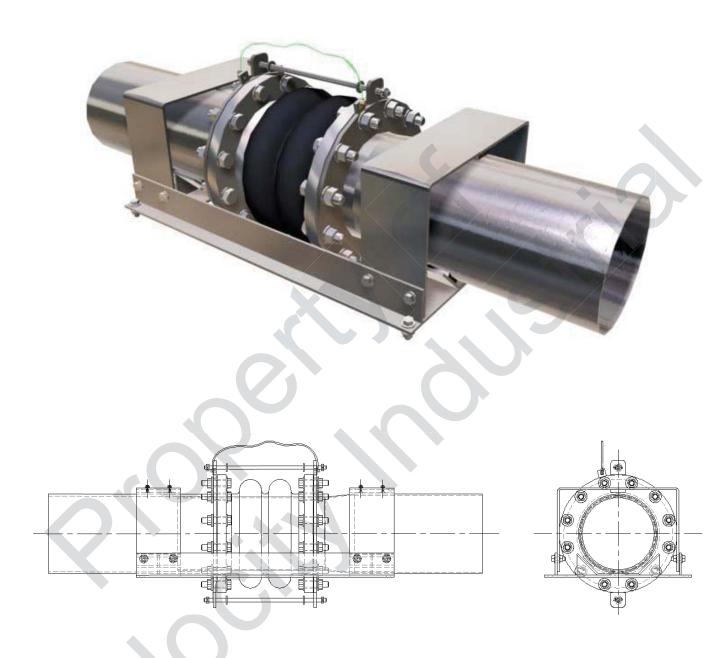


Dimensions typical for units handling up to 800 CFM. Other sizes are available on request.

Available in aluminum, carbon steel (painted), or stainless steel.

All specifications are approximate and subject to change without notice.

## **Convey Line Expansion Joints**

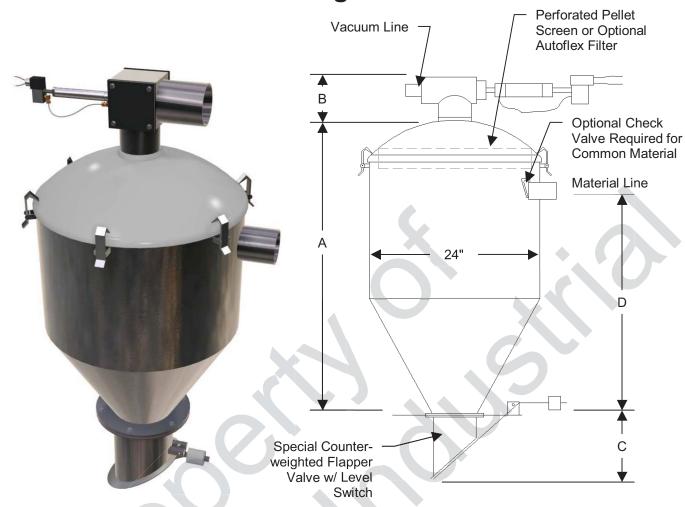


General Information:

Expansion joints are designed per application.

Aluminum, carbon steel, or stainless steel construction.

### **Vacuum Receiving Chamber**

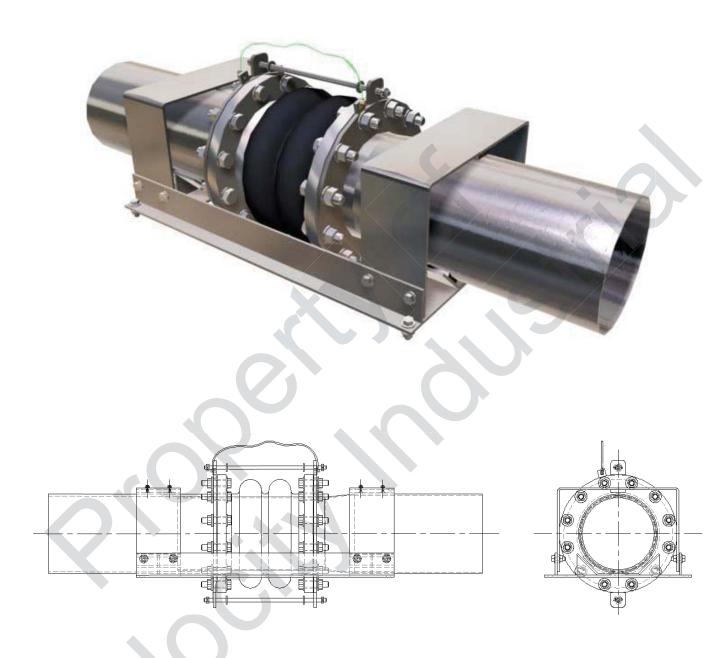


#### NOTES:

- VACUUM RECEIVING CHAMBER COMPLETE WITH 2", 2 1/2", 3" OR 4" INLET STUB, COUNTER-WEIGHTED ALUMINUM DISCHARGE VALVE, AND LEVEL SWITCH.
- LID ASSEMBLY COMPLETE WITH PERFORATED SCREEN OR OPTIONAL AUTOFLEX FILTER TO PREVENT CARRYOVER
- VACUUM CONTROL VALVE
- OPTIONAL WEATHER SHIELD IS AVAILABLE FOR OUTDOOR INSTALLATION

MODEL	VOLUME	DIMENSIONS				MOUNTING FLANGE				
	CU. FT.	Α	В	С	D	OD	ID	ВС	HOLES	SIZE
C-6	.6	21"	5 1/2"	7"	12 7/8"		11 1/2"	13"	6	3/8"
C-20	2	27 7/8"	6 3/4"	7"	19 3/4"		11 1/2"	13"	6	3/8"
C-40	4	36"	6 3/4"	7"	26 1/16"	24"		22"	28	9/16"
C-60	6	53 1/2"	6 3/4"	7"	43 9/16"	24"		22"	28	9/16"

## **Convey Line Expansion Joints**



General Information:

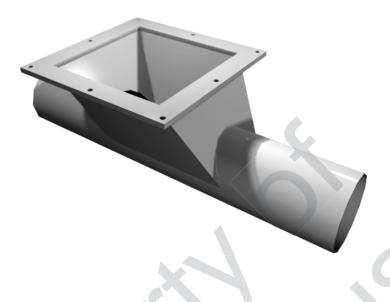
Expansion joints are designed per application.

Aluminum, carbon steel, or stainless steel construction.

# **Conveying Accessories**



## **Blow-Thru Adapters**



Blow-thru Adapters are designed based on a specific rotary valve selection and transfer line size. These are available in Carbon Steel, Aluminum, and Stainless Steel. 2

### **Vacuum Take-Away Boxes**

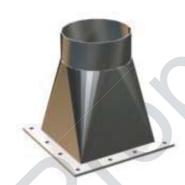


Vacuum take-away boxes are available with multiple material pick-up probes. Material pick-up probes vary in size from 1 ½ to 5 in both tubing and pipe sizes. Pick-up box mating flange are designed to match discharge flange on your vessel. 2

### **Custom Welded Transitions**



General Information: All Custom Welded Transitions are engineered and designed per application.
Aluminum, carbon steel, or stainless steel construction.



### **Valves**



**Maintenance Gate Valves** 



**Butterfly Valves** 

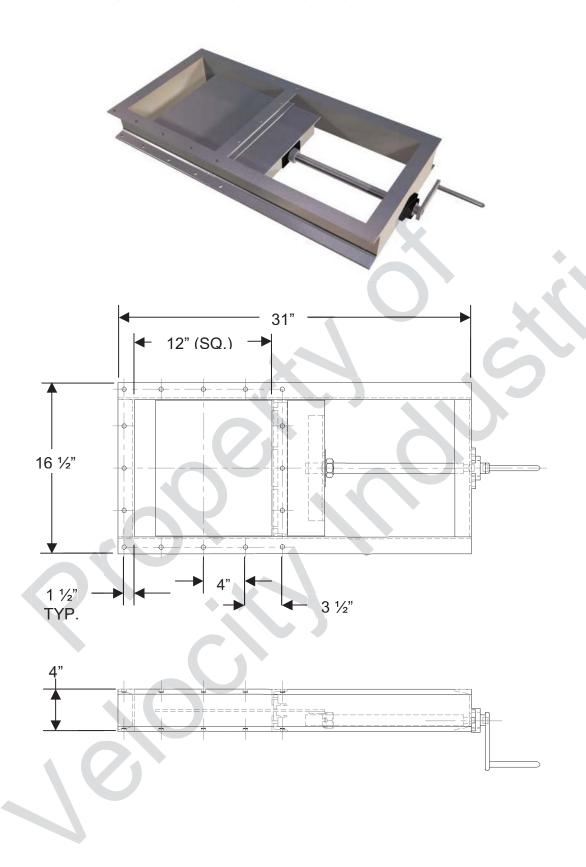


**Diverter Valves** 

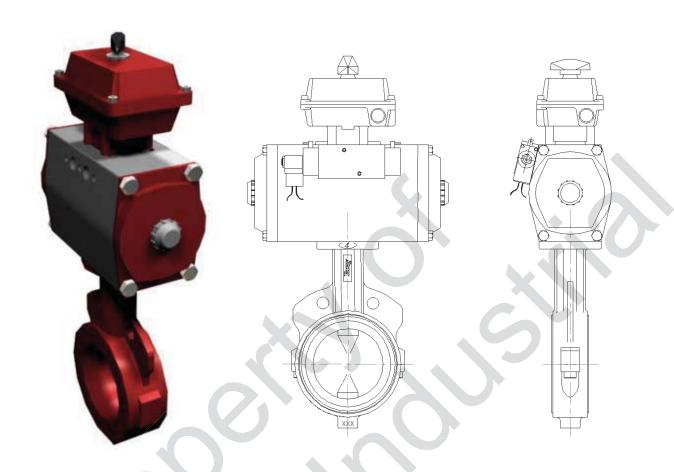


**Vacuum Breaker Valve Assemblies** 

# **Silo Maintenance Gate Valve**

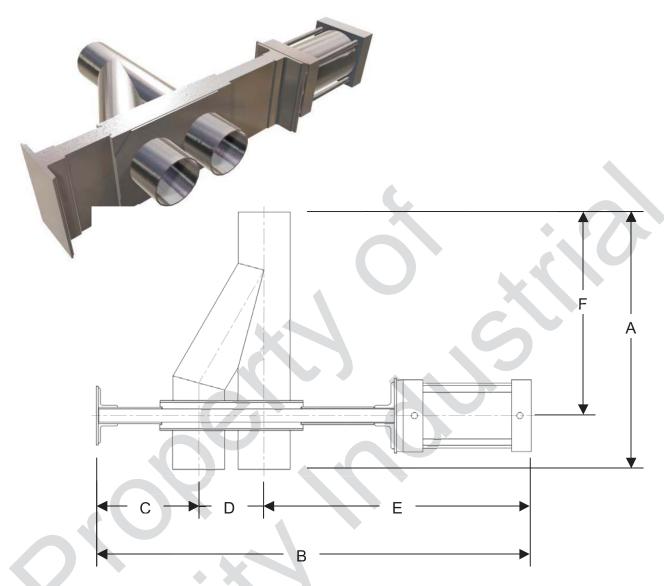


## **Butterfly Valves**



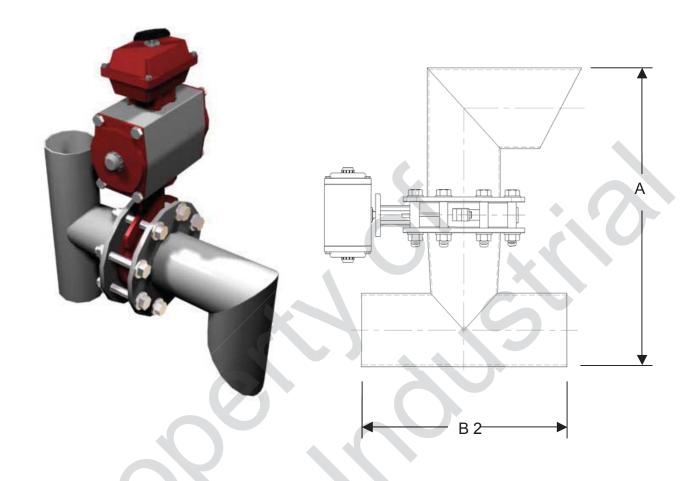
We offer a complete line of automatic and manual butterfly valves. Options include pneumatic and electric actuators, lug or wafer style mounting (various seat and disc materials), solenoids, positioners, and proximity sensors. Valve sizes from 2" to 20"

## **Diverter Valves**



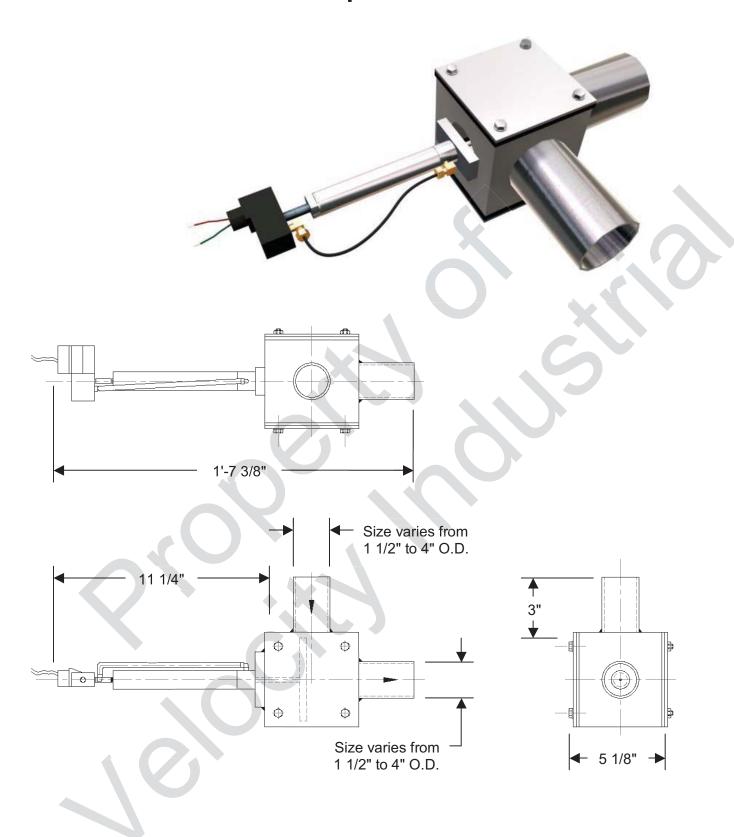
	Α	В	C	D	Е	F
2"	13 3/4"	19 7/8"	4 1/2"	2 1/2"	12 7/8"	9 5/8"
3"	15 3/4"	25 1/2"	6"	3 1/2"	16 1/8"	11 5/8"
4"	19 3/4"	33 3/8"	7 7/8"	5"	20 1/2"	15 5/8"
5"	22 3/4"	38 7/8"	9 3/4"	6"	23 1/8"	17 5/8"
6"	25 1/4"	43 3/4"	11 1/4"	7"	25 5/8"	20 1/8"
8"	32 1/4"	60 3/4"	16 5/8"	10"	34 1/8"	23 1/8"
10"	38 1/2"	79 1/8"	21 1/8"	14"	44"	29"
12"	42 3/4"	93 1/4"	25 1/4"	17"	51"	33"

### **Vacuum Breaker Valve Assemblies**



SIZE	Α	В
3"	16"	16"
4"	18"	18"
5"	22"	24"
6"	24"	24"

# **Vacuum Sequence Valve**



# **Piping and Tubing**



# **Pipe and Tube Sizes**



**TUBE** 

We offer tubing sizes from 1 1/2" through 10" OD in aluminum, carbon steel, and stainless steel. 200

#### PIPE

NPS	O.D.	Sch. 10	Sch. 40	Sch. 80
2"	2.375"	.109	.154	.218
2 1/2"	2.875"	.120	.203	.276
3"	3.500"	.120	.216	.300
3 1/2"	4.000"	.120	.226	.318
4"	4.500"	.120	.237	.337
5"	5.563"	.134	.258	.375
6"	6.625"	.134	.280	.432
8"	8.625"	.148	.322	.500
10"	10.750"	.165	.365	.594
12"	12.750"	.180	.406	.688

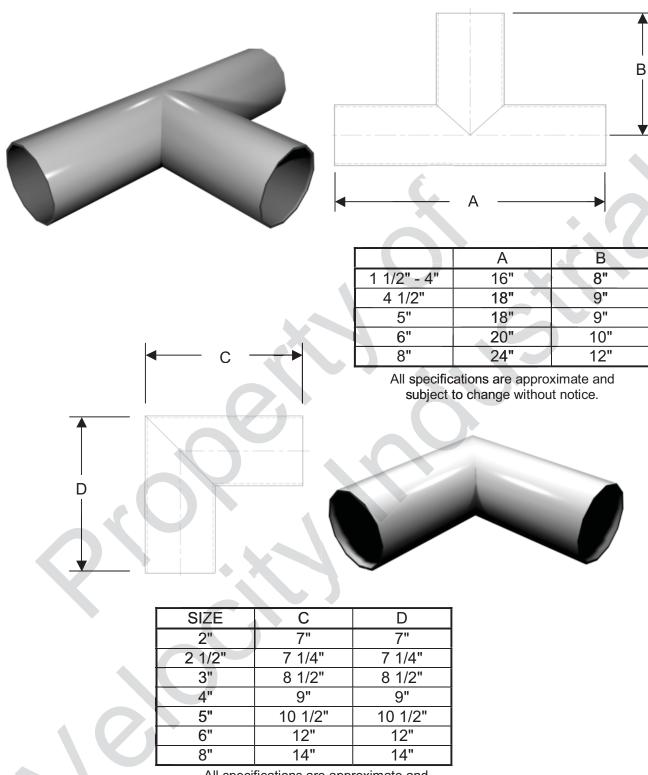
All tubing and Piping available in aluminum, carbon steel, and stainless steel.

# **Piping and Tubing Elbows**

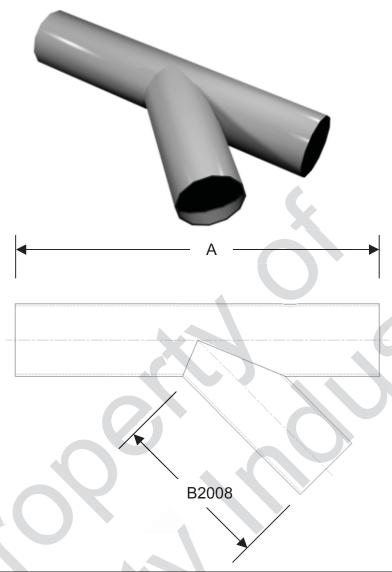


Tube	Pipe	OD	Centerline Radius (Inches)	Standard
Size	Size	(Inches)		Tangent
2"		2.000	5, 6, 8, 10, 12, 15, 18, 24, 30, 36, 48	4"
	2"	2.375	6, 9, 10, 12, 15, 17, 24, 30, 36, 48	4"
2 1/2"		2.500	6, 9, 12, 15, 17, 24, 30, 36, 48	5"
	2 1/2"	2.875	9, 12, 15, 17, 24, 30, 36, 48, 60	5"
3"		3.000	9, 10, 12, 15, 18, 24, 30, 36, 48, 60	6"
3 1/2"	3"	3.500	9, 12, 15, 16, 18, 20, 24, 30, 36, 48	7"
4"	3 1/2"	4.000	10, 12, 16, 18, 20, 24, 30, 36, 48, 60	8"
4 1/2"	4"	4.500	9, 12, 16, 18, 20, 24, 30, 36, 48, 60	9"
5"		5.000	18, 24, 30, 36, 48, 60, 72	10"
	5"	5.563	18, 24, 30, 36, 48, 60, 72	10"
6"		6.000	18, 24, 30, 36, 48, 60, 72	12"
	6"	6.625	18, 24, 30, 36, 48, 60, 72	12"
8"		8.000	48, 60, 72	16"
	8"	8.625	24, 48, 60, 72	16"
10"		10.000	48, 60, 72	20"
	10"	10.750	48, 60, 72	20"

#### **Tees and Mitered Elbows**



# **Piping and Tubing Laterals**



	30 DE	GREE	45 DEGREE		
SIZE	A B		С	D	
2"	16"	8"	16"	8"	
2 ½"	18"	9"	16"	8"	
3"	20"	10"	16"	8"	
4"	24"	12"	20"	10"	
4 ½"	24"	12"	20"	10"	
5"	30"	15"	24"	12"	
6"	36"	18"	30"	15"	
8"	40"	22"	36"	18"	

### **Piping and Tubing Flanged Stubs**



Piping and Tubing flanged stubs are designed for each application. Flange thickness and drilling will vary. Special drilling patterns as well as 150# ANSI drilling patterns are available. Flanged stubs can be constructed in Carbon Steel, Aluminum, and Stainless Steel. 2008